

PATENT
Docket NCR11393

In the Specification

Please substitute the following paragraph for the corresponding paragraph being amended:

[0021] A roller die 18 is mounted on one side of the web and cooperates with a roller anvil 20 mounted on the opposite side of the web for die cutting the web 10w to form therein the repeating diecuts 16 along the longitudinal or running axis 22 of the web being unwound from the roll. The roller die 18 is conventional except for the specific placement of the cutting edges or knives 24 thereon for effecting the offset of the corresponding diecuts 16 in turn as the die rolls along with the longitudinal transport of the continuous web 10w.